

Background

- The fibre orientation is an important structural property of fibre-based materials. It determines for example mechanical properties and the tendency of the paper to curl and twist.
- The fibre orientation is not measured online in paper manufacturing. Instead, indirect (light spreading) and direct two-dimensional (sheet splitting) measurement methods are used.

Method

- Calculate a local structure tensor in the neighbourhood of each voxel using six phase-invariant quadrature filters.
- Smooth the tensor field component wise to obtain better estimates and remove local errors. The fibre orientation is assumed to vary slower than the small-scale variations and noise that are suppressed.
- Calculate the eigenvalues and eigenvectors of each tensor.
- Sort the eigenvalues by size (descending order).
- The fibre orientation is estimated as the orientation of the eigenvector with the slowest signal variation (with the smallest eigenvalue).
- A corresponding certainty measurement, c_2 , is calculated for each orientation estimate using the eigenvalues.

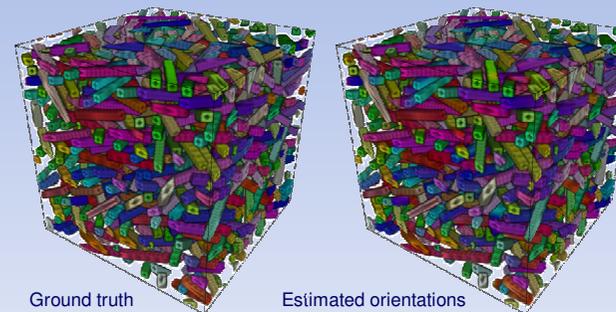
Features of the proposed method

- The method can be used directly in grayscale (intensity) images without initial segmentation of fibre and void.
- All orientations in 3D can be estimated with good accuracy using only six phase-invariant quadrature filters.
- A certainty measurement is available for each orientation estimate and weighting the orientation estimates by the certainty estimates improves the results.
- The orientation estimates can be averaged for local image regions (like the layers of a sheet) or the whole sample.
- The orientation anisotropy can be calculated both for local image regions and the whole sample.

Experiments and results

Synthetic data

- Volume images with straight tubular fibres of known orientations were generated.
- The estimation error, E_n , was approximately 3.8 degrees in all test images. By weighting the orientation estimates with the certainty value c_2 the error could be reduced to approximately 3.0 degrees.
- Anisotropy estimates are shown in Table 1 and volume renderings of the ground truth and estimated orientations for a part of sample V_1 are shown below.

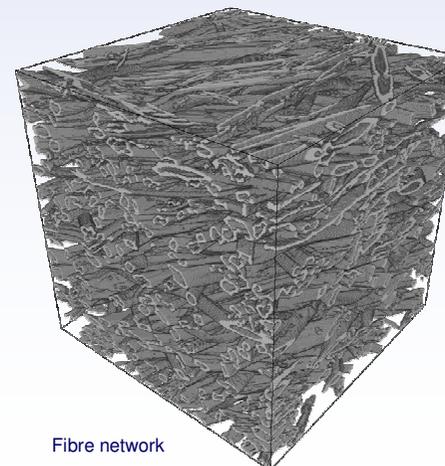


Ground truth

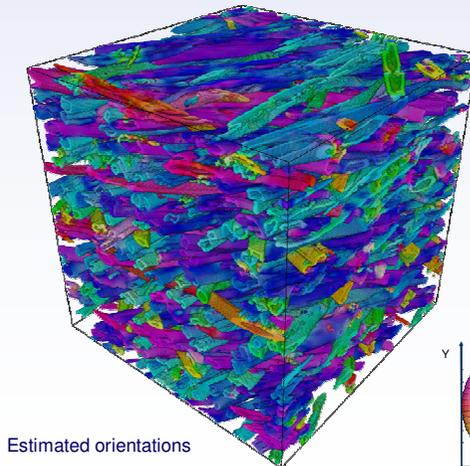
Estimated orientations

Real data

- The method was applied to X-ray microtomography volume images of fibre reinforced composites and paper with good results.



Fibre network



Estimated orientations

